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DESIGNATED/ELECTED OFFICE (DO/EO/US)
CONCERNING A FILING UNDER 35 U.S.C. 371

20-4746P

U.S. APPLICATION NO. (If known, see 37 CFR 1.5)

09/623756

INTERNATIONAL APPLICATION NO.

PCT/JP99/01120

INTERNATIONAL FILING DATE

March 9, 1999

PRIORITY DATE CLAIMED

March 8, 1998

TITLE OF INVENTION

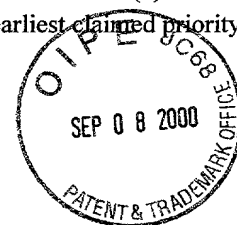
STABILIZED FLUORINE-CONTAINING POLYMER AND METHOD FOR STABILIZING FLUORINE-CONTAINING *

APPLICANT(S) FOR DO/EO/US

HIRAGA, Yoshiyuki; KOMATSU, Satoshi; NODA, Tomohisa; NAMINMATSU, Masayuki; IMANISHI, **

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☒ This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39 (1).
4. ☒ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
- a. ☐ is transmitted herewith (required only if not transmitted by the International Bureau).
- b. ☒ has been transmitted by the International Bureau.
- c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US).
6. ☒ A translation of the International Application into English (35 U.S.C. 371(c)(3)).
7. ☒ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(2)).
- a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau).
- b. ☐ have been transmitted by the International Bureau.
- c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
- d. ☒ have not been made and will not be made.
8. ☐ A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9. ☒ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
10. ☐ A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).



Items 11. to 16. below concern document(s) or information included:

11. ☒ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.-1449 and International Search Report (PCT/ISA/210)
12. ☒ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A FIRST preliminary amendment.
☐ A SECOND or SUBSEQUENT preliminary amendment.
14. ☐ A substitute specification.
15. ☐ A change of power of attorney and/or address letter.
16. ☒ Other items or information:
1. Article 34 amended claims
2.) Zero (0) sheets of Formal Drawings

U.S. APPLICATION NO (if known, see 37 CFR 1.5)		INTERNATIONAL APPLICATION NO		ATTORNEY'S DOCKET NUMBER	
NEW 09/623756		PCT/JP99/01220		20-4746P	

17. ☒ The following fees are submitted:

BASIC NATIONAL FEE (37 CFR 1.492(a)(1)-(5):
 Neither international preliminary examination fee (37 CFR 1.482)
 nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO
 and International Search Report not prepared by the EPO or JPO. **\$970.00**

International preliminary examination fee (37 CFR 1.482) not paid to
 USPTO but International Search Report prepared by the EPO or JPO **\$840.00**

International preliminary examination fee (37 CFR 1.482) not paid to USPTO
 but international search fee (37 CFR 1.445(a)(2)) paid to USPTO. **\$690.00**

International preliminary examination fee (37 CFR 1.482) paid to USPTO
 but all claims did not satisfy provisions of PCT Article 33(1)-(4) **\$670.00**

International preliminary examination fee (37 CFR 1.482) paid to USPTO
 and all claims satisfied provisions of PCT Article 33(1)-(4). **\$96.00**

ENTER APPROPRIATE BASIC FEE AMOUNT =

Surcharge of **\$130.00** for furnishing the oath or declaration later than ☐ 20 ☐ 30
 months from the earliest claimed priority date (37 CFR 1.492(e)).

CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE
Total Claims	20 - 20 =	0	X \$18.00
Independent Claims	2 - 3 =	0	X \$78.00
MULTIPLE DEPENDENT CLAIM(S) (if applicable) Yes			+ \$260.00
TOTAL OF ABOVE CALCULATIONS =			\$ 1100.00
Reduction of 1/2 for filing by small entity, if applicable. Verified Small Entity statement must also be filed (Note 37 CFR 1.9, 1.27, 1.28).			\$ 0
SUBTOTAL =			\$ 1100.00
Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).			\$ 0
TOTAL NATIONAL FEE =			\$ 1100.00
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property +			\$ 40.00
TOTAL FEES ENCLOSED =			\$ 1140.00
			Amount to be: refunded \$
			charged \$

CALCULATIONS

PTO USE ONLY

a. ☒ A check in the amount of \$ **1140.00** to cover the above fees is enclosed.

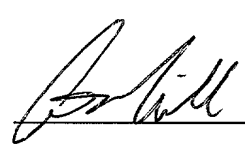
b. ☐ Please charge my Deposit Account. No. _____ in the amount of \$ _____ to cover the above fees.
 A duplicate copy of this sheet is enclosed.

c. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any
 overpayment to Deposit Account No. 02-2448.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

Send all correspondence to:

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SIGNATURE 

MEIKLE, ANDREW D.
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#32,868 (ADM)
REGISTRATION NUMBER

/cqc September 8, 2000

Form PTO-1390 (REV 1-98) page 2 of 2

IN THE U.S. PATENT AND TRADEMARK OFFICE

Applicant: HIRAGA, Yoshiyuki
Int'l. Appl. No.: PCT/JP99/01120
Appl. No.: New Group:
Filed: September 8, 2000 Examiner:
For: STABILIZED FLUORINE-CONTAINING POLYMER AND
METHOD FOR STABILIZING FLUORINE-CONTAINING
POLYMER

PRELIMINARY AMENDMENT

BOX PATENT APPLICATION

Assistant Commissioner for Patents
Washington, DC 20231

September 8, 2000

Sir:

The following Preliminary Amendments and Remarks are respectfully submitted in connection with the above-identified application.

AMENDMENTS

IN THE SPECIFICATION:

Please amend the specification as follows:

Before line 1, insert --This application is the national phase under 35 U.S.C. § 371 of PCT International Application No. PCT/JP99/01120 which has an International filing date of March 9, 1999, which designated the United States of America.--

IN THE CLAIMS:

Please amend the claims as follows:

Claim 6: Line 2, change "claim 1,2 or 4" to --claim 1 or 2--

Claim 12: Lines 1 to 2, change "any one of claims 7 to 10" to --claim 7--

Claim 13: Line 1, change "11" to --7--

Claim 15: Lines 1 to 2, change "any one of claims 7 to 10 and 12 to 14" to --claim 7 or 12--

Claim 16: Lines 1 to 2, change "any one of claims 7 to 10 and 12 to 15" to --claim 7 and 12--

Claim 17: Lines 1 to 2, change "any one of claims 7 to 10 and 12 to 16" to --claim 7 and 12--

REMARKS

The specification has been amended to provide a cross-reference to the previously filed International Application. The claims have also been amended to delete multiple dependents and to place the application into better form for examination. Entry of the present amendment and favorable action on the above-identified application are respectfully requested.

If necessary, the Commissioner is hereby authorized in this, concurrent, and future replies, to charge payment or credit any overpayment to Deposit Account No. 02-2448 for any additional fees required under 37 C.F.R. § 1.16 or under 37 C.F.R. § 1.17; particularly, extension of time fees.

Respectfully submitted,

BIRCH, STEWART, KOLASCH & BIRCH, LLP

By



Andrew D. Meikle, #32,868

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20-4746P

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DESCRIPTION

STABILIZED FLUORINE-CONTAINING POLYMER AND METHOD FOR
STABILIZING FLUORINE-CONTAINING POLYMER

5 FIELD OF THE INVENTION

The present invention relates to a stabilized
fluorine-containing polymer and a method for stabilizing a
fluorine-containing polymer. In particular, the present
invention relates to a stabilized fluorine-containing polymer
10 which can prevent brown or grayish brown coloration of a
fluorine-containing polymer having a terminal carboxylic acid
group and/or a terminal group that generates the terminal
carboxylic acid group on heating, and avoid foaming, and a method
for stabilizing a fluorine-containing polymer to obtain such a
15 stabilized fluorine-containing polymer.

BACKGROUND OF THE INVENTION

For example, when the emulsion polymerized copolymer of
tetrafluoroethylene and hexafluoropropylene is melt processed
to obtain a final product, the final product may have bubbles
20 or voids formed with volatile materials due to polymer chain ends
which are unstable against heat and shear force.

The kinds of unstable polymer chain end groups vary with
polymerization methods, and the kinds of polymerization
initiators and chain transfer agents. For example, when a
25 commonly used peracid salt (e.g. ammonium persulfate, potassium
persulfate, etc.) is used as a polymerization initiator in the
emulsion polymerization, terminal carboxylic acid groups are
formed, and function as the source of volatile materials in the

course of melt processing. In some cases, olefinic groups
($-\text{CF}=\text{CF}_2$), acid fluoride groups ($-\text{COF}$), etc. may be formed at
the polymer chain ends depending on the condition of the melt
processing. Such terminal groups may also cause bubbles or voids
5 in the final products.

To remove such unstable terminal groups, US-A-3085083
proposes the wet thermal treatment. However, the wet thermal
treatment accelerates the treating speed by the addition of a
salt or a base, and the concentration of the salt or the base
10 is from 100 to 600 ppm. However, such a concentration is not
set to aim at the unstable terminal group.

For example, the copolymer of tetrafluoroethylene and
hexafluoropropylene prepared by the emulsion polymerization may
be colored brown or grayish brown during the melt processing to
15 obtain the final products. The causes for such coloration
include the severity of the melting conditions, the residues of
the polymerization initiators, the presence of contamination,
carbonization of low molecular weight materials, etc.

The above-described problems of the formation of bubbles
20 or voids and the coloration can be solved by the fluorination
described in US-A-4626587. However, when fluorine is used for
the fluorination, some drawbacks such as the increase of the costs
and the large scale measures to prevent environmental
contamination are not avoided.

25 DISCLOSURE OF THE INVENTION

One object of the present invention is to provide a
stabilized fluorine-containing polymer from which unstable
terminal groups are removed, and which is not bubbled on heating.

Another object of the present invention is to provide a method which can effectively remove the unstable terminal group and the coloration caused by the unstable terminal groups from a fluorine-containing polymer having unstable terminal groups
5 such as terminal carboxylic acid groups, and optionally remove unstable bonds in the backbones of such a polymer.

According to the first aspect of the present invention, there is provided a melt formed fluorine-containing polymer containing 1.0×10^{14} spins/g or less of unpaired electrons on
10 the carbon atoms in terms of a spin density measured with electron spin resonance at a temperature of 10K, and preferably containing 50 ppm or less of a basic component.

According to the second aspect of the present invention, there is provided a method for stabilizing a fluorine-containing
15 polymer having terminal carboxylic acid groups or terminal groups that generate the terminal carboxylic acid groups on heating at a temperature of at least 200°C comprising the steps of:

adding 0.1 to 10 % of a compound comprising an alkali metal
20 or an alkaline earth metal in terms of the number of atoms of the alkali metal or the alkaline earth metal based on the total number of the above terminal groups, 0.1 to 10 % of ammonia in terms of the number of ammonia molecules based on the total number of the above terminal groups, or 0.1 to 10 % of a compound having
25 an ammonium group in terms of the number of the ammonium groups based on the total number of the above terminal groups to the fluorine-containing polymer, and

heating the fluorine-containing polymer at a temperature

of at least 200°C in an atmosphere containing moisture.

DETAILED DESCRIPTION OF THE INVENTION

In the stabilized fluorine-containing polymer of the present invention, the amount of the unpaired electrons on the carbon atoms is 1.0×10^{14} spins/g or less, preferably 1.0×10^{13} spins/g or less in terms of a spin density measured with the electron spin resonance (ESR) at a temperature of 10K. When the spin density is in the above range, the fluorine-containing polymer is not or hardly colored on heating.

When the fluorine-containing polymer is heated, the degree of coloration depends on the severity of the melting conditions, the residues of the polymerization initiators, and the presence of contamination. The primary cause for the coloration may be assumed to be carbon atoms which appear in the polymer at a temperature of at least 200°C. When the unpaired electrons on the carbon atoms of the samples of fluorine-containing polymers having different degrees of coloration are measured with ESR, a good correlation is present between the degree of coloration and the unpaired electrons (spin density). Thus, the above assumption seems to be justified.

The stabilized fluorine-containing polymer of the present invention preferably contains 50 ppm or less, more preferably 25 ppm or less of a basic component, for example, a compound comprising an alkali metal or an alkaline earth metal, ammonia, a compound having an ammonium group, which are used in the stabilization method of the present invention.

When the amount of the base compound is in the above range, the amount of carbon atoms which may be a cause of the coloration

can be reduced while performing the terminal-stabilizing reaction.

In the method for stabilizing the fluorine-containing polymer according to the present invention, the compound
5 comprising the alkali metal or the alkaline earth metal, ammonia or the compound having the ammonium group is added to the fluorine-containing polymer when the polymer is heated.

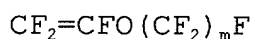
As the compounds comprising the alkali metal or the alkaline earth metal, the hydroxides or salts (e.g. carbonate, sulfate, etc.) of such metals can be used, and as the compounds
10 having the ammonium group, ammonium hydroxide can be used. Preferable examples include potassium hydroxide, sodium hydroxide, potassium carbonate, potassium sulfate, calcium carbonate, ammonia, ammonium hydroxide, etc. Ammonia may be
15 used in the gas state or in the form of aqueous ammonia.

The amount of the compound comprising the alkali metal or the alkaline earth metal, ammonia or the compound having the ammonium group depends on the kind of the fluorine-containing polymer to be treated, and the number of the alkali metal or
20 alkaline earth metal atoms, the number of ammonia molecules or the number of ammonium groups is from 0.1 to 10 %, preferably from 0.2 to 5 % of the total number of the terminal groups. When the amount of the compound comprising the alkali metal or the alkaline earth metal, ammonia or the compound having the ammonium
25 group exceeds 10 % of the total number of the terminal groups, the reaction rate to stabilize the terminal groups increases, but the coloration of the polymer may not completely be removed. In addition, the polymer may be deteriorated and the melt

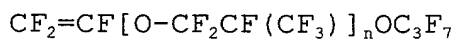
viscosity decreases. When the amount of the compound comprising the alkali metal or the alkaline earth metal, ammonia or the compound having the ammonium group is less than 0.1 %, the molecular weight of the polymer increases when the method of the present invention is carried out in the molten state of the polymer, or the polymer may hardly be stabilized when the polymer is heated at a temperature lower than the melting point of the polymer.

Examples of the fluorine-containing polymer which is stabilized by the method of the present invention include copolymers of at least two monomers selected from the group consisting of tetrafluoroethylene, hexafluoropropylene, perfluoroalkyl vinyl ethers, ethylene, vinylidene fluoride and chlorotrifluoroethylene, homopolymers of tetrafluoroethylene, homopolymers of vinylidene fluoride, homopolymers of chlorotrifluoroethylene, etc.

Herein, the perfluoroalkyl vinyl ether is a vinyl ether of the formula:



wherein m is an integer of 1 to 6, or



wherein n is an integer of 1 to 4.

When the fluorine-containing polymer to be treated is a tetrafluoroethylene-hexafluoropropylene copolymer (FEP), a copolymer of 72-96 wt. % of tetrafluoroethylene and 4 to 28 wt. % of hexafluoropropylene is preferred. When the fluorine-containing polymer is a tetrafluoroethylene-perfluoroalkyl vinyl ether copolymer (PFA), a copolymer of 92-99 wt. % of

tetrafluoroethylene and 1-8 wt. % of perfluoroalkyl vinyl ether copolymer is preferred. When the fluorine-containing polymer is a tetrafluoroethylene-ethylene copolymer (ETFE), a copolymer of 74.5-89.3 wt. % of tetrafluoroethylene and 10.7-25.5 wt. %
5 of ethylene copolymer is preferred.

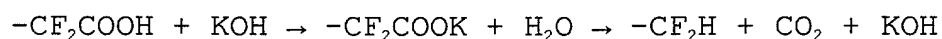
Those copolymers may comprise other monomer in such an amount that the inherent properties of each copolymer are not impaired. Examples of the other monomer include
hexafluoropropylene (when the copolymers do not comprise
10 hexafluoropropylene), perfluoroalkyl vinyl ethers (when the copolymers do not comprise any perfluoroalkyl vinyl ether), ethylene (when the copolymers do not comprise ethylene), vinylidene fluoride (if the copolymers do not comprise vinylidene fluoride), chlorotrifluoroethylene (when the
15 copolymers do not comprise vinylidene fluoride), etc.

Preferably, the fluorine-containing copolymer is prepared by emulsion or suspension polymerization. The fluorine-containing copolymer has a melt viscosity of 0.1 to 100 kPa·s at 372°C when it is the tetrafluoroethylene-hexafluoropropylene
20 copolymer (FEP), the tetrafluoroethylene-perfluoroalkyl vinyl ether copolymer (PFA) or the tetrafluoroethylene-hexafluoropropylene-perfluoroalkyl vinyl ether copolymer.

The fluorine-containing copolymer, which is stabilized by the method of the present invention, may be either in a dry state
25 or in a wet state. In the case of the wet state, the fluorine-containing copolymer is preferably washed with water until pH of the wash liquor becomes 4 or more. When the copolymer has a high acidity (low pH), the compound comprising the alkali

metal or the alkaline earth metal, ammonia or the compound having the ammonium group is consumed in the neutralization reaction, and may not contribute to the expected stabilization of the terminal groups.

5 When potassium hydroxide is used in the method of the present invention, it reacts with the terminal carboxylic acid groups as follows:



That is, potassium hydroxide is regenerated in the course
10 of the reactions, and again reacts with the untreated terminal carboxylic acid group to form the stable terminal group: $-\text{CF}_2\text{H}$ in sequence.

When the terminal groups are treated with ammonia or the compound having the ammonium group, the heating is carried out
15 in a closed reactor, since most of them are gasses.

In the method of the present invention, the heating can be carried out in a melt kneading step. In this case, preferably a residence time is at least 10 minutes, and a kneader is used, which has a usable volume ratio (usable space in a container/space
20 in a container) of at least 0.3 and a power factor K of less than 8,000, when the power factor K is expressed by the following formula:

$$K = \text{Pv}/\mu/n^2$$

wherein Pv is a power requirement per unit volume (W/m^3), μ is
25 a melt viscosity ($\text{Pa}\cdot\text{s}$) and n is a rotation speed (rps).

In particular, when the copolymers are heated while kneading, the unstable parts in the backbones, which are broken during kneading, are converted to the stable terminal group:

-CF₂H through the acid fluoride groups or olefinically unsaturated bonds and then the carboxylic acid groups.

The method of the present invention is preferably carried out in the presence of oxygen. As an oxygen source, an air is usually used, although an oxygen gas diluted with an inert gas such as nitrogen, argon, etc. may be used. The concentration of the oxygen gas is not limited, and is usually from 5 to 50 vol. %, preferably from 10 to 30 vol. % of the atmosphere gas.

The oxygen can oxidize the carbons, which are assumed to be the cause for the coloration, and remove the carbons from the polymers.

The kneader which is preferably used in the method of the present invention is distinguished from conventional twin-screw extruders, since the residence time is longer (at least 10 minutes, preferably 10 to 120 minutes) than that of the conventional ones, and the structure (the usable space, etc.) and the power factor are different from those of the conventional ones.

A so-called "surface renewal type kneader", which is preferably used in the method of the present invention has a usable volume ratio (usable space in a container/space in a container) of at least 0.3, often at least 0.5. Herein, the usable space in the container means the space volume of the container in which paddles, a shaft, etc. are equipped, while the space of the container means the space volume of the kneader in which paddles, a shaft, etc. are not equipped.

Furthermore, the power factor K, which is defined by the above formula, is 8,000 or less, often 7,000 or less for the surface renewal type kneader, while it is from 8,000 to 12,000

for the conventional twin-screw extruder. In addition, the surface renewal type kneader has self-cleaning properties, and also a high piston flow properties in continuous operation.

Typical examples of the surface renewal type kneader are
5 HVR, SCR and NEW-SCR (all manufactured by MITSUBISHI HEAVY INDUSTRIES, LTD.); BIBOLAK (manufactured by SUMITOMO HEAVY MACHINERY AND INDUSTRIES, LTD.); Hitachi EyeGlass Paddle polymerizer and Hitachi Gate Paddle polymerizer (both manufactured by Hitachi Limited), AP-MACHINE and NEW AP-MACHINE
10 (both manufactured by LIST), etc.

The treatment by the method of the present invention removes almost all the unstable terminal groups and/or the unstable bonds in the backbones, and the unstable terminal groups can be converted to stable trifluoromethyl terminal groups ($-\text{CF}_3$),
15 difluorohydride terminal groups ($-\text{CF}_2\text{H}$), acid amide terminal groups ($-\text{CONH}_2$), methyl ester terminal groups ($-\text{COOCH}_3$), etc.

The amounts of the unstable terminal groups and the stable terminal groups can be quantitatively measured by IR spectroscopy, which is described in US-A-3085083, US-A-4675380
20 and JP-A-4-20507. The disclosures of these US patents are hereby incorporated by reference. The number of terminal groups can be measured as the number per 10^6 carbon atoms by this measuring method.

The amount of the materials, which volatilize in the melt
25 processing of polymers, can be assayed by the measurement of a known volatile index: VI. Hereinafter, the measuring method of this VI value is explained.

-A sample (10 g) of a polymer is charged in a heat-resistant

container, and placed in a glass vessel, which is connected to a vacuum line

-The glass vessel is evacuated to 2 mmHg or less, and inserted in a high-temperature block kept at 380°C to achieve the thermal equilibrium.

-The pressure change is recorded every 10 minutes over 60 minutes, and then a VI value is calculated according to the following formula:

$$VI = (P_{40} - P_0) \times V / 10 / W$$

wherein P_0 and P_{40} are pressures (mmHg) just after the inserting of the vessel in the high-temperature block and after 40 minutes from the insertion of the vessel in the high-temperature block, respectively, V is the volume (ml) of the vessel, and W is the weight (g) of the sample.

The volatile index is preferably 25 or less. When the volatile index exceeds 25, the bubbles or voids, which cause troubles in the melt processing, are formed.

According to the present invention, the unstable terminal groups of the fluorine-containing polymers are stabilized so that the coloration of the polymers after the melt forming or sintering can be avoided. In some cases, the unstable bonds in the backbones are also stabilized.

EXAMPLES

Example 1

A dispersion of a FEP polymer having a melt viscosity of 2.0 kPa·s and containing 12 mol % of hexafluoropropylene, which was prepared by emulsion polymerization using ammonium persulfate (APS), was coagulated with nitric acid, and then the

polymer was dehydrated and dried, followed by the addition of 30 ppm of potassium hydroxide.

The polymer (1 kg) was charged in a kneader made of a corrosion-resistant material and having a usable volume ratio of 0.82 (usable space in a container/space in a container) (internal volume: 1 liter), and kneaded at 50 rpm. The temperature of the kneader was set at 380°C. As soon as the kneading started, saturated wet air heated at 85°C was supplied at a rate of 0.1 NL/min.

The number of all the terminal carboxylic acid groups of the polymer used in this Example was 850 per 10^6 carbon atoms, and the number of potassium atoms in potassium hydroxide added to the polymer was about 3 % of the number of all the terminal carboxylic acid groups.

The spin density was measured with the ESR measurement at 10K.

The results are shown in Table 1.

When the kneading time was 45 minutes or longer, the melt of the polymer was not colored, and the VI value was low. Here, the coloration was evaluated as follows:

Each sample of the polymer obtained from the kneading treatment was kept standing in a cylinder at 372°C for 5 minutes to achieve the temperature equilibrium. Then, the polymer sample was extruded through an orifice (diameter: 2.1 mm, length: 8 mm) under a piston load of 5 kg. The heat treatment was repeated three times. Thereafter, the color of the sample was visually evaluated.

Table 1

Kneading time	0 min.	15 min.	30 min.	45 min.	60 min.
Total No. of terminal groups -COOH, -COF, -CF=CF ₂ , etc. (per 10 ⁶ C)	850	100	0	0	0
Melt viscosity (kPa·s)	2.0	2.1	2.0	1.9	2.1
Coloration	Brown ↔ Milky white				
VI	120	45	15	7.5	6
Spin density		4.6 × 10 ¹⁴			5.0 × 10 ¹¹

Example 2

The treatment was carried out in the same manner as in Example 1 except that 30 ppm of sodium hydroxide was used in place of potassium hydroxide. The number of sodium atoms in sodium hydroxide added to the polymer was about 4.5 % of the number of all the terminal carboxylic acid groups.

The results are shown in Table 2.

When the kneading time was 45 minutes or longer, the melt of the polymer was not colored, and the VI value was low.

Table 2

Kneading time	0 min.	15 min.	30 min.	45 min.	60 min.
Total No. of terminal groups -COOH, -COF, -CF=CF ₂ , etc. (per 10 ⁶ C)	850	135	10	0	0
Melt viscosity (kPa·s)	2.0	2.0	2.0	1.9	2.1
Coloration	Brown ↔ Milky white				
VI	120	63	21	7.5	6

Comparative Example 1

The treatment was carried out in the same manner as in Example 1 except that the amount of potassium hydroxide was

changed to 300 ppm. The number of potassium atoms in potassium hydroxide added to the polymer was about 30 % of the number of all the terminal carboxylic acid groups.

The results are shown in Table 3.

- 5 The melt viscosity of the polymer decreased, which indicated the degradation of the polymer. Even after 60 minutes kneading, the coloration did not disappear.

Table 3

Kneading time	0 min.	15 min.	30 min.	45 min.	60 min.
Total No. of terminal groups -COOH, -COF, -CF=CF ₂ , etc. (per 10 ⁶ C)	850	55	0	0	0
Melt viscosity (kPa·s)	2.0	1.8	1.6	1.4	1.2
Coloration	Dark brown ↔ Brown				
VI	120	41	12	6.8	6

10 Comparative Example 2

The treatment was carried out in the same manner as in Example 1 except that the amount of potassium hydroxide was changed to 0.3 ppm. The number of potassium atoms in potassium hydroxide added to the polymer was about 0.03 % of the number of all the terminal carboxylic acid groups.

15

The results are shown in Table 4.

The molecular weight increased as the kneading time was prolonged.

Table 4

Kneading time	0 min.	15 min.	30 min.	45 min.	60 min.
Total No. of terminal groups -COOH, -COF, -CF=CF ₂ , etc. (per 10 ⁶ C)	850	250	35	0	0
Melt viscosity (kPa·s)	2.0	5.0	12.5	20	32
Coloration	Brown ↔ Milky white				
VI	120	68	35	8.5	8

Example 3

In a 3 liter autoclave, the same polymer as that used in Example 1 (1 kg) and water (10 cc) were charged. Furthermore, an aqueous solution of ammonium hydroxide was added to the autoclave in an amount such that the number of the ammonium group was about 2.5 % of all the terminal carboxylic acid groups. Then, the mixture was heated at 230°C for 2 hours.

After drying the polymer, the number of all the terminal carboxylic acid group was measured. The number was 5 per 10⁶ carbon atoms.

Comparative Example 3

The polymer was heated in the same manner as in Example 3 except that the aqueous solution of ammonium hydroxide was added to the autoclave in an amount such that the number of the ammonium group was about 0.05 % of all the terminal carboxylic acid groups.

After drying the polymer, the number of all the terminal carboxylic acid group was measured. The number was 450 per 10⁶ carbon atoms.

ART 34 AMDT

(Amendment under PCT Art. 34)

16

CLAIMS

1. (Amended) A melt formed tetrafluoroethylene-hexafluoropropylene copolymer containing 1.0×10^{14} spins/g or less of unpaired electrons on the carbon atoms in terms of a spin density measured with electron spin resonance at a temperature of 10K and 50 ppm or less of a basic component.

2. (Amended) The melt formed tetrafluoroethylene-hexafluoropropylene copolymer according to claim 1, wherein said amount of the unpaired electron on the carbon atoms is 1.0×10^{13} spins/g or less in terms of a spin density measured with electron spin resonance at a temperature of 10K and 50 ppm or less of a basic component.

3. (Cancelled)

4. (Amended) The melt formed tetrafluoroethylene-hexafluoropropylene copolymer according to claim 1 or 2, which is obtained by adding 0.1 to 10 % of a compound comprising an alkali metal or an alkaline earth metal in terms of the number of atoms of the alkali metal or the alkaline earth metal based on the total number of the above terminal groups, 0.1 to 10 % of ammonia in terms of the number of ammonia molecules based on the total number of the above terminal groups, or 0.1 to 10 % of a compound having an ammonium group in terms of the number of the ammonium groups based on the total number of the above terminal groups to the tetrafluoroethylene-hexafluoropropylene copolymer, and heating the tetrafluoroethylene-hexafluoropropylene copolymer at a temperature of at least 200°C in an atmosphere containing moisture.

5. (Cancelled)

6. (Amended) The melt formed tetrafluoroethylene-hexafluoropropylene copolymer according to claim 1, 2 or 4, wherein said fluorine-containing copolymer has a melt viscosity of 0.1 to 100 kPa·s at 372°C.

5 7. A method for stabilizing a fluorine-containing polymer having terminal carboxylic acid groups or terminal groups that generate the terminal carboxylic acid groups on heating at a temperature of at least 200°C comprising the steps of:

 adding 0.1 to 10 % of a compound comprising an alkali metal
10 or an alkaline earth metal in terms of the number of atoms of the alkali metal or the alkaline earth metal based on the total number of the above terminal groups, 0.1 to 10 % of ammonia in terms of the number of ammonia molecules based on the total number of the above terminal groups, or 0.1 to 10 % of a compound having
15 an ammonium group in terms of the number of the ammonium groups based on the total number of the above terminal groups to the fluorine-containing polymer, and

 heating the fluorine-containing polymer at a temperature of at least 200°C in an atmosphere containing moisture.

20 8. The method according to claim 7, wherein the above added amount of from 0.2 to 5 %.

 9. (Amended) The method according to claim 7, wherein said tetrafluoroethylene-hexafluoropropylene copolymer is stabilized after it is dried.

25 10. The method according to claim 7 or 8, wherein

 11. (Cancelled)

 12. (Amended) The method according to any one of claims 7 to 10, wherein the heating is carried out in the presence of

oxygen.

13. (Amended) The method according to claim 11, wherein the melt kneading is carried out at a residence time of at least 10 minutes with a kneader which has a usable volume ratio (usable space in a container/space in a container) of at least 0.3 and a power factor K of less than 8,000, when the power factor K is expressed by the following formula:

$$K = Pv/\mu/n^2$$

wherein Pv is a power requirement per unit volume (W/m³), μ is a melt viscosity (Pa.s) and n is a rotation speed (rps).

14. The method according to claim 13, wherein said kneader is a twin-screw kneader having a self-cleaning mechanism and piston-flow properties.

15. (Amended) The method according to any one of claims 7 to 10 and 12 to 14, wherein said fluorine-containing polymer is one prepared by emulsion or suspension polymerization.

16. (Amended) The method according to any one of claims 7 to 10 and 12 to 15, wherein said fluorine-containing polymer is a copolymer of at least two monomers selected from the group consisting of tetrafluoroethylene, hexafluoropropylene, perfluoroalkyl vinyl ethers, ethylene, vinylidene fluoride and chlorotrifluoroethylene, a tetrafluoroethylene, a vinylidene fluoride homopolymer and a chlorotrifluoroethylene homopolymer.

17. (Amended) The method according to any one of claims 7 to 10 and 12 to 16, wherein said fluorine-containing polymer is a tetrafluoroethylene-hexafluoropropylene copolymer, a tetrafluoroethylene-perfluoroalkyl vinyl ether copolymer or a tetrafluoroethylene-hexafluoropropylene-perfluoroalkyl vinyl

ABSTRACT

To a fluorine-containing polymer, 0.1 to 10 % of a compound comprising an alkali metal or an alkaline earth metal in terms of the number of atoms of the alkali metal or the alkaline earth metal based on the total number of the above terminal groups, 0.1 to 10 % of ammonia in terms of the number of ammonia molecules based on the total number of the above terminal groups, or 0.1 to 10 % of a compound having an ammonium group in terms of the number of the ammonium groups based on the total number of the above terminal groups is added, and heated at a temperature of at least 200°C in an atmosphere containing moisture.

By this process, unstable terminal groups such as terminal carboxylic acid groups and coloration caused by such terminal groups are effectively removed from the fluorine-containing polymer, and furthermore unstable bonds in the backbones can be removed. The obtained fluorine-containing polymer contains 1.0×10^{13} spins/g or less of unpaired electrons on the carbon atoms in terms of a spin density measured with electron spin resonance at a temperature of 10K.

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As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Insert Title: →

"STABILIZED FLUORINE-CONTAINING POLYMER AND METHOD

FOR STABILIZING FLUORINE-CONTAINING POLYMER"

Fill in Appropriate
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Specification
Attached:

the specification of which is attached hereto. If not attached hereto,

the specification was filed on _____ as
United States Application Number _____;
and amended on _____ (if applicable); and/or
the specification was filed on March 9, 1999 as PCT
International Application Number PCT/JP99/01120; and was
amended under PCT Article ~~19XX~~ 34 on February 28, 2000 (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

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I do not know and do not believe the same was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns more than twelve months (six months for designs) prior to this application, and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns, except as follows.

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(if appropriate)

Prior Foreign Application(s)

Priority Claimed

<u>56631/1998</u> (Number)	<u>Japan</u> (Country)	<u>March 9, 1998</u> (Month / Day / Year Filed)	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
_____ (Number)	_____ (Country)	_____ (Month / Day / Year Filed)	<input type="checkbox"/> Yes	<input type="checkbox"/> No
_____ (Number)	_____ (Country)	_____ (Month / Day / Year Filed)	<input type="checkbox"/> Yes	<input type="checkbox"/> No
_____ (Number)	_____ (Country)	_____ (Month / Day / Year Filed)	<input type="checkbox"/> Yes	<input type="checkbox"/> No

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I hereby claim the benefit under Title 35, United States Code, §120 of any United States and/or PCT application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States and/or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

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20-4746P

I hereby appoint the following attorneys to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the attorneys identified below, unless the inventor(s) or assignee provides said attorneys with a written notice to the contrary:

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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